10

15

20

25

30

## **CLAIMS**

What is claimed is:

- 1. A recombinant expression construct to lower Gly m Bd 30K (Soybean vacuolar protein P34) content of a soybean which comprises a promoter operably linked to an isolated Gly m Bd 30K nucleic acid fragment corresponding substantially to the nucleotide sequence set forth in SEQ ID NO:1 or a functionally equivalent subfragment thereof.
- 2. The recombinant expression construct of Claim 1 wherein the promoter is selected from the group consisting of an  $\alpha$ '-subunit beta-conglycinin promoter, a Kunitz Trypsin Inhibitor (KSTI) promoter, a Gly m Bd 28K promoter, T7 promoter, a 35S promoter and a beta-phaseolin promoter.
- 3. A recombinant expression construct to lower the Gly m Bd 30K (Soybean vacuolar protein P34) content of a soybean which comprises a beta-conglycinin promoter operably linked to an isolated Gly m Bd 30K nucleic acid fragment corresponding substantially to the nucleotide sequence set forth in SEQ ID NO:1 or a functionally equivalent subfragment thereof.
- 4. A recombinant expression construct for producing a hypoallergenic soybean which comprises an isolated KSTI nucleic acid fragment corresponding substantially to the nucleotide sequence set forth in SEQ ID NO:2 or a functionally equivalent subfragment thereof operably linked to an isolated Gly m Bd 28K nucleic acid fragment corresponding substantially to the nucleotide sequence set forth in SEQ ID NO:3 or a functionally equivalent subfragment thereof.
- 5. A hypoallergenic soybean plant comprising in its genome at least one of the expression constructs of any of Claim 1, 2, 3, or 4.
- 6. The plant of Claim 5 wherein said plant comprises in its genome the expression construct of Claim 3 and 4.
  - 7. Seeds of the plant of Claim 5 or 6.
  - 8. Oil obtained from the seeds of Claim 7.
  - 9. A hypoallergenic soybean product obtained from the plant of Claim 5 or 6.
- 10. The product of Claim 9 wherein said soybean product is selected from the group consisting of an isolate, a concentrate, meal, grits, full fat and defatted flours, textured proteins, textured flours, textured concentrates and textured isolates.
  - 11. A food which has incorporated therein the product of Claim 9 or 10.
  - 12. A food which has incorporated therein the oil of Claim 8.
- 13. Products made from the hydrogenation, fractionation, interesterification or hydrolysis of the oil of Claim 8.
  - 14. A blended oil product made with the oil of Claim 8.
  - 15. By-products made during the production of the oil of Claim 8.

10

15

20

25

30

35

- 16. A method of producing a hypoallergenic soy product from hypoallergenic soybean seeds which comprises:
  - (a) cracking the seeds of Claim 7 to remove the meats from the hulls; and
  - (b) flaking the meats obtained in step (a) to obtain the desired flake thickness.
  - 17. A method for making a hypoallergenic soybean plant which comprises:
    - (a) crossing a first parent soybean which is the soybean plant of Claim 3 with a second parent soybean selected from the group consisting of a soybean plant comprising in its genome the recombinant expression construct of claim 4; and
    - (b) selecting progeny plants of the cross of step (a) which are hypoallergenic.
  - 18. A method for making a hypoallergenic soybean plant which comprises:
    - (a) crossing a first parent soybean which is a soybean plant comprising in its genome the recombinant expression construct of Claim 3 with a hybrid, mutant or transgenic second soybean parent wherein said second parent is substantially free of one or more allergens selected from the group consisting of Gly m Bd 28K, alpha-subunit of beta-conglycinin, KSTI, Gly m2, Gly m IA, Gly m IB, rGLY m3 and Glycinin G1; and
    - (b) selecting progeny plants of the cross of step (a) which are hypoallergenic.
  - 19. A method for making a hypoallergenic soybean plant which comprises:
    - (a) crossing a first parent soybean which is the soybean plant of Claim 5 with a hybrid, mutant or transgenic second parent soybean wherein the second parent is selected from the group consisting of a soybean plant which is substantially free of the alpha subunit of beta-conglycinin; and
    - (b) selecting progeny plants of the cross of step (a) which are hypoallergenic.
  - 20. A method for making a hypoallergenic soybean plant which comprises:
    - (a) crossing a first parent soybean which is the soybean plant of Claim 5 with a hybrid, mutant or transgenic second parent soybean wherein the second parent which is substantially free of the KSTI allergen; and
    - (b) selecting progeny plants of the cross of step (a) which are hypoallergenic.
  - 21. A method for making a hypoallergenic soybean plant which comprises:
    - (a) crossing a first parent soybean which is the soybean plant of Claim 5 with a hybrid, mutant or transgenic second parent soybean which is substantially free of soybean allergens selected from the group consisting of Gly m Bd 28K, alpha-subunit of beta-conglycinin, KSTI, Gly m2, Gly m IA, Gly m IB, rGLY m3 and Glycinin G1; and
    - (b) selecting progeny plants of the cross to step (a) which are hypoallergenic.
  - 22. Animal feed which has incorporated therein the product of Claim 9 or 10.
  - 23. Animal feed which has incorporated therein the oil of Claim 8.

15

20

25

30

27.

- 24. Seeds obtained from a plant made by the method of any of Claim 17, 18, 19, 20 or 21.
  - 25. Oil obtained from the seeds of Claim 24.
- 26. A hypoallergenic soybean product obtained from a plant made by the method of any of Claim 17, 18, 19, 20 or 21.
  - 27. The product of Claim 26 wherein said soybean product is selected from the group consisting of an isolate, a concentrate, meal, grits, full fat and defatted flours, textured proteins, textured flours, textured concentrates and textured isolates.
    - 28. A food which has incorporated therein the product of Claim 26.
    - 29. A food which has incorporated therein the product of Claim 27.
    - 30. A food which has incorporated therein the oil of Claim 25.
  - 31. Products made from the hydrogenation, fractionation, interesterification or hydrolysis of the oil of Claim 25.
    - 32. A blended oil product made with the oil of Claim 25.
    - 33. By-products made during the production of the oil of Claim 25.
    - 34. A method of producing a hypoallergenic soy product which comprises:
      - (a) cracking the seeds of Claim 24 to remove the meats from the hulls; and
      - (b) flaking the meats obtained in step (a) to obtain the desired flake thickness.
    - 35. Infant formula which has incorporated therein the product of Claim 9, 10, 26 or
  - 36. An isolated nucleic acid fragment comprising a nucleic acid sequence encoding a soybean Gly m Bd 28K protein.
  - 37. An isolated nucleic acid fragment comprising a nucleic acid sequence encoding a soybean Gly m Bd 28K protein with an amino acid identity of 49% or greater to the polypeptide sequence set forth in SEQ ID NO:4 or a functionally equivalent subfragment thereof.
  - 38. The isolated nucleic acid fragment of Claim 37 wherein the amino acid identity is 49% or greater to the polypeptide sequence set forth in SEQ ID NO:4.
  - 39. A plant Gly m Bd 28K protein having an amino acid identity of 49% or greater to the polypeptide sequence set forth in SEQ ID NO:4.
  - 40. A chimeric gene comprising the nucleic acid fragment of Claim 36, 37, 38 or 39 or the reverse complement thereof operably linked to regulatory sequences.
  - 41. A hypoallergenic soybean plant comprising in its genome the chimeric gene of Claim 40.
- 35 42. Seeds of the plant of Claim 41.
  - 43. Oil obtained from the seeds of Claim 42.
  - 44. A hypoallergenic soybean product obtained from the plant of Claim 41.

10

15

20

25

30

35

- 45. The product of Claim 44 wherein said soybean product is selected from the group consisting of an isolate, a concentrate, meal, grits, full fat and defatted flours, textured proteins, textured flours, textured concentrates and textured isolates.
  - 46. A food which has incorporated therein the product of Claim 44 or 45.
  - 47. A food which has incorporated therein the oil of Claim 43.
- 48. Products made from the hydrogenation, fractionation, interesterification or hydrolysis of the oil of Claim 43.
  - 49. A blended oil product made with the oil of Claim 43.
  - 50. By-products made during the production of the oil of Claim 43.
  - 51. Animal feed which has incorporated therein the product of Claim 44 or 45.
  - 52. Animal feed which has incorporated therein the oil of Claim 43.
  - 53. Infant formula which has incorporated therein the product of Claim 44 or 45.
- 54. A method of producing a hypoallergenic soy product from hypoallergenic soybean seeds which comprises:
  - (a) cracking the seeds of Claim 42 to remove the meats from the hulls; and
  - (b) flaking the meats obtained in step (a) to obtain the desired flake thickness.
- 55. An isolated nucleic acid fragment comprising a nucleic acid sequence encoding a soybean Gly m 2 protein.
- 56. An isolated nucleic acid fragment comprising a nucleic acid sequence encoding a soybean Gly m 2 protein with an amino acid identity of 95% or greater to the polypeptide sequence set forth in SEQ ID NO:6 or a functionally equivalent subfragment thereof.
- 57. The isolated nucleic acid fragment of Claim 56 wherein the amino acid identity is 95% or greater to the polypeptide sequence set forth in SEQ ID NO:6.
- 58. A plant Gly m 2 protein having an amino acid identity of 95% or greater to the polypeptide sequence set forth in SEQ ID NO:6.
- 59. A chimeric gene comprising the nucleic acid fragment of Claim 55, 56, 57 or 58 or the reverse complement thereof operably linked to regulatory sequences.
- 60. A hypoallergenic soybean plant comprising in its genome the chimeric gene of Claim 59.
  - 61. Seeds of the plant of Claim 60.
  - 62. Oil obtained from the seeds of Claim 61.
  - 63. A hypoallergenic soybean product obtained from the plant of Claim 60.
- 64. The product of Claim 63 wherein said soybean product is selected from the group consisting of an isolate, a concentrate, meal, grits, full fat and defatted flours, textured proteins, textured flours, textured concentrates and textured isolates.
  - 65. A food which has incorporated therein the product of Claim 63 or 64.
  - 66. A food which has incorporated therein the oil of Claim 62.

10

15

20

25

30

35

- 67. Products made from the hydrogenation, fractionation, interesterification or hydrolysis of the oil of Claim 62.
  - 68. A blended oil product made with the oil of Claim 62.
  - 69. By-products made during the production of the oil of Claim 43.
  - 70. Animal feed which has incorporated therein the product of Claim 63 or 64.
  - 71. Animal feed which has incorporated therein the oil of Claim 62.
  - 72. Infant formula which has incorporated therein the product of Claim 44 or 45.
- 73. A method of producing a hypoallergenic soy product from hypoallergenic soybean seeds which comprises:
  - (a) cracking the seeds of Claim 61 to remove the meats from the hulls; and
  - (b) flaking the meats obtained in step (a) to obtain the desired flake thickness.
- 74. A recombinant expression construct to lower Gly m IA content of a soybean wherein which comprises a promoter operably linked to an isolated Gly m IA nucleic acid fragment corresponding substantially to the nucleotide sequence set forth in SEQ ID NO:9 or a functionally equivalent subfragment thereof.
- 75. A recombinant expression construct to lower Gly m IB content of a soybean which comprises a promoter operably linked to an isolated Gly m IB nucleic acid fragment corresponding substantially to the nucleotide sequence set forth in SEQ ID NO:9 or a functionally equivalent subfragment thereof.
- 76. A recombinant expression construct to lower rGLY m3 content of a soybean wherein which comprises a promoter operably linked to an isolated rGly m3 nucleic acid fragment corresponding substantially to the nucleotide sequence set forth in SEQ ID NOs:11 and 13 or a functionally equivalent subfragment thereof.
- 77. A recombinant expression construct to lower Glycinin G1 (AlaB1b) content of a soybean wherein which comprises a promoter operably linked to an isolated Glycinin G1 nucleic acid fragment corresponding substantially to the nucleotide sequence set forth in SEQ ID NO:15 or a functionally equivalent subfragment thereof.
- 78. A hypoallergenic soybean plant comprising in its genome at least one of the expression constructs of any of Claims 74, 75, 76 and 77.
  - 79. Seeds of the plant of Claim 78.
  - 80. Oil obtained from the seeds of Claim 79.
  - 81. A hypoallergenic soybean product obtained from the plant of Claim 78.
- 82. The product of Claim 81 wherein said soybean product is selected from the group consisting of an isolate, a concentrate, meal, grits, full fat and defatted flours, textured proteins, textured flours, textured concentrates and textured isolates.
  - 83. A food which has incorporated therein the product of Claim 81 or 82.
  - 84. A food which has incorporated therein the oil of Claim 80.

- 85. Products made from the hydrogenation, fractionation, interesterification or hydrolysis of the oil of Claim 80.
  - 86. A blended oil product made with the oil of Claim 80.
  - 87. By-products made during the production of the oil of Claim 80.
- 5 88. A method of producing a hypoallergenic soy product from hypoallergenic soybean seeds which comprises:
  - (a) cracking the seeds of Claim 79 to remove the meats from the hulls; and
  - (b) flaking the meats obtained in step (a) to obtain the desired flake thickness.
  - 89. Infant formula which has incorporated therein the product of Claim 81 or 82.
- 10 90. The by-product of Claims 15, 33, 50, 69 and 87 wherein the by-product is lecithin.